



How to change a 'green button' digital controller

BETA MAXI/ MINI

Replacement/ removal of digital controller

N.B. Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply

1. Remove pin from pressure handwheel using 4 mm punch (pic 1)
2. Unscrew handwheel anti clockwise from adjusting stud (pic 2)
3. Remove the two socket head screws (front and side) holding the instrument cover, with a 4 mm Allen key (pic 3)
4. Lift up instrument cover from the back of press (pic 4)
5. Disconnect all wiring connected to digital controller, taking note of all wire colours and connections for future reference when reinstalling
6. Remove the digital controller mounting nuts with a 7 mm spanner (pic 5 arrow-a)
7. Lift off the two parts of the digital controller, taking note of position of nylon spacers and connection of circuit board push connectors for future reference when reinstalling

Re-installation of digital controller

1. Installation is a reversal of removal

