

## Delta Cap Press

### How to change a Rheostat

#### Replacement/Removal of Rheostat

**N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply

1. Remove Rheostat Knob by loosening grub screw (pic 1 arrow-a) and pulling Knob off Rheostat
2. Put Heat Plate in up position
3. Remove Heat Plate Assembly bolts (pic 1 arrow-b)
4. Lower Heat Plate Assembly and lift Insulation Cover to allow access (pic 2)
5. Remove nuts securing connections onto Rheostat (pic 3 arrow-a)
6. Remove Rheostat securing screws (pic 3 arrow-b) and lift Rheostat from Clamp Plate

#### Re-installation of replacement Rheostat

1. Installation is a reversal of removal
- N.B.** Before reinstallation of Rheostat Knob be sure to reposition Stop Tab for minimum and maximum temperature settings. Also be sure to perform a recalibration using a CAL meter.

