

## Cap/Pocket Heat Press

### How to change a Controller

#### Replacement/Removal of Controller

**N.B.** Before undertaking any work, switch off the power supply to the machine and unplug the machine from the electricity supply

1. Remove four screws from Base Board (pic 1)
2. Remove Base Board from Casting
3. Remove all wires connected to Controller (pic 2), taking note of the position of all connections for future reference when reinstalling new Controller
4. Remove the four screws holding Facia then lift from Casting (pic 3)
5. Remove the two screws securing Controller (pic 2 arrow-a), taking note of the position of screws and spacers for future reference when reinstalling new Controller
6. Lift Controller from Casting

#### Re-installation of replacement Controller

1. Installation is a reversal of removal

